

Qty of (4) FOR ROAD TEST (AIRBORNE)

DART AEROSPACE LTD	Work Order:	24105
Description: Handle Custom w/o repair paint	Part Number:	D3380-1
Dwg: D3380 Rev. B page 2	Qty:	
Page 1 of 1		

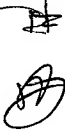




Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	U	05.08.23	4
2	MFA	Fabricate handle as per Dwg D3380 Material: AISI 1018-1025 Round Seamless Tubing 0.095" wall (M1018TR1.000W.095) Identify as D3380-1 Batch: _____			
3	MFA	Deburr			5
4	QC5	Inspect work to Step 3			
5	FP	Powder Coat Fire Red (Ref: 4.3.5.10) as per QSI 005 4.3	M	05.11.14	5
6	QC3	Inspect Powder Coat	T	05.11.14	5
7	ST	Identify and Stock Return to inventory Qty (4) for Airborne Road	CPL	05.11.16	5
8	AC	Test. Charge to project number P601-571-572 Cost / part 18.08		05.11.14	
9	DC	Close W/O 18.08 Inspect Level 21	SAC	05.11.21	5
				05.11.22	5

PTD

Rev	Date	Change	Revised By	Approved
A	05.08.19	New issue	KJ/RF	

RELEASED
05.08.19

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			
05.11.14	5	P/N VA-1140 GP-1R WERE DAMAGE DURING ROAD TEST. QTY (1)		REPLACE AS PER DWG. D3380 OR PER PIN GP-1R. BATCH <u>M16871</u>	 05.11.14	C2 05/11/14	 05.11.14  051114	 05-11-22

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA:  Date: 05/11/22

NOTE: Date & initial all entries

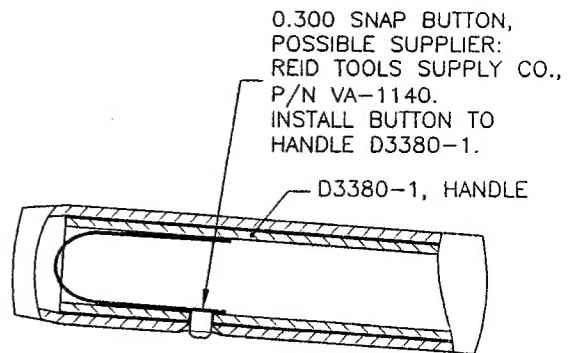
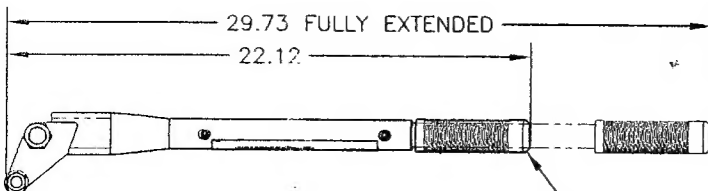
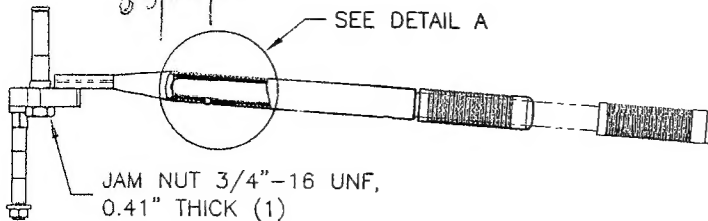
QA: N/C Closed: _____ Date: _____

CONTROLLED COPY

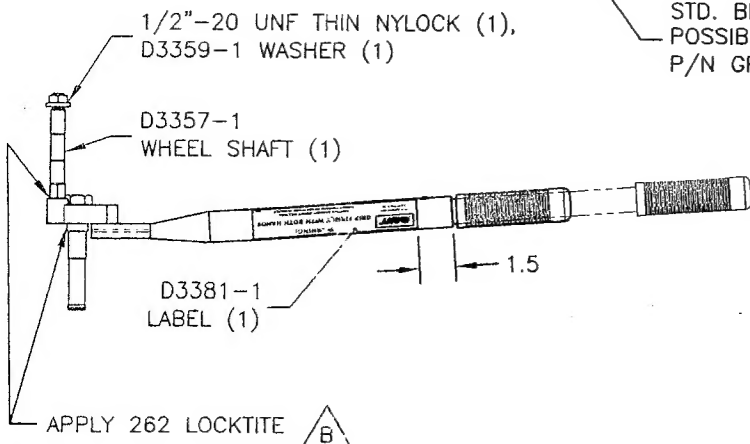
PART

DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3380	REV. B SHEET 1 OF 2
DATE 05.07.21		TITLE GROUND HANDLING ASS'Y	SCALE 1:8
A	04.12.13	NEW ISSUE	
B	05.07.21	ADD LOCKTITE	

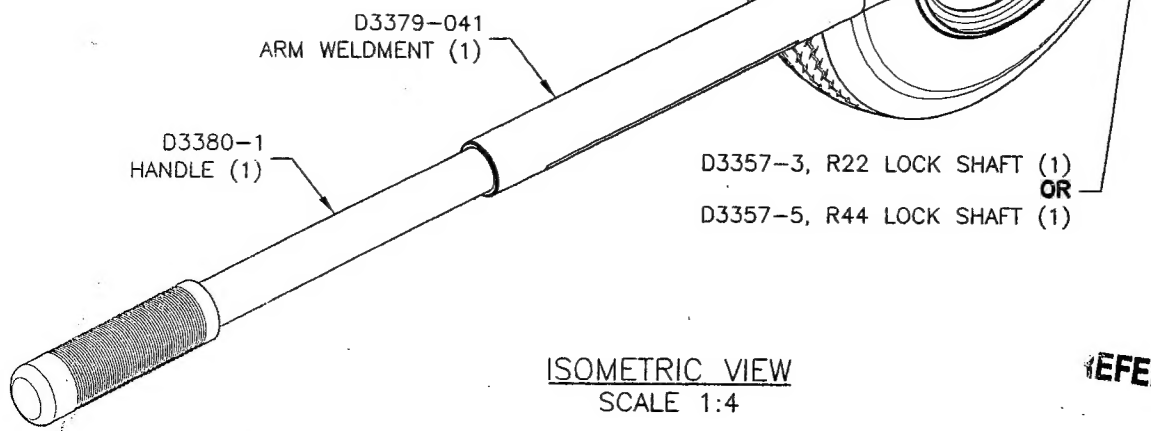
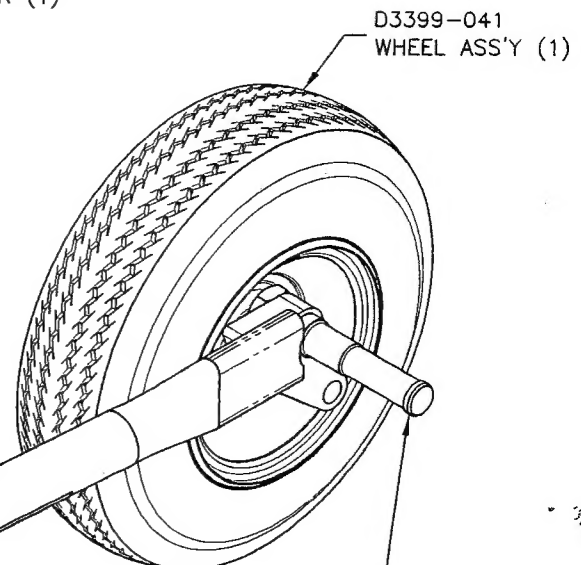
RELEASED
[Signature]
05/08/15



DETAIL A
SCALE 1:2



STD. BLACK VINYL GRIP, 1.000 I.D. x 4.75 LONG
POSSIBLE SUPPLIER, REID TOOLS SUPPLY CO.
P/N GP-1R (1)



ISOMETRIC VIEW
SCALE 1:4

REFERENCE ONLY

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Date: Friday, 11/18/2005 10:07:34 AM
 User: Linda Lacelle

Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	HANDLE
Job Number :	24105		
Estimate Number :	10702		
P.O. Number :		Part Number :	D33801
This Issue :	11/18/2005	S.O. No. :	
Prsht Rev. :	NC	Drawing Number :	D3380 REV B
First Issue :	//	Project Number :	
Previous Run :		Drawing Revision :	B
	Type :	Material :	
	LARGE FAB ASSY	Due Date :	11/25/2005
Written By :		Qty:	5
Checked & Approved By :		Um:	Each
Comment :	Est Rev:A 05.08.19 New issue KJ/RF		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M1018TR1000W095	1018-1025 Round Tubing
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2.0	LARGE FAB 1	LARGE FABRICATION RESOURCE 1
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Comment: LARGE FABRICATION RESOURCE 1

1-Fabricate handle as per Dwg D3380

2-Deburr

3.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

4.0	POWDER COATING	POWDER COATING
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Comment: POWDER COATING

Powder Coat Fire Red (Ref. 4.3.5.10) as per QSI 005 4.3

5.0	QC3	INSPECT POWDER COAT/CHEMICAL CONVERSION
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Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

6.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

Date: Friday, 11/18/2005 10:07:34 AM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HANDLE

Job Number: 24105

Part Number: D33801

Job Number:



Seq. #:

Machine Or Operation:

Description :

7.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

Job Completion

